

EC Certificate

Factory Production Control (FPC)

1182-CPD-1090-1.00019.GSIHal.2011.003

In compliance with Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to construction products (the Construction Products Directive - CPD), as later amended, the following has been stated:

The construction product stated below is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan.

The Notified Body

GSI - Gesellschaft für Schweißtechnik International mbH - No. 1182 -

has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Placed on the market by
(Producer or its authorised representative)

ZEKON Sp. z o.o.
ul. Zajecza 29
PL 41-700 Ruda Slaska

Factory(ies)

ZEKON Sp. z o.o.
ul. Zajecza 29
PL 41-700 Ruda Slaska

Product

Structural steel components up to EXC4 according to EN 1090-2
corrosion protection and structural design work included

Intended use

For structural use in all types of construction works

CE – markingmethod

ZA.3.2 up to ZA.3.5 acc. to EN 1090-1: 2009/AC:2010

Confirmation

All provisions concerning the attestation of factory production control described in Annex ZA of the following standard(s) were applied:

EN 1090-1:2009/AC:2010, Annex ZA

Begin of validity

(First issue date)

08.07.2011

Next surveillance date

07.07.2015

Period of validity

This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Remarks

To this certificate belong the welding certificate(s):
1182-CPD-1090-2.00178 (SLV Halle, valid until 07.07.2015)

Place and issue date

Halle, 28.06.2013
Kolodziej/EB



Prof. Dr.-Ing. Gerd Kuscher
deputy of head of certification body

certificate number: 1182-CPD-1090-1.00019.GSIHal.2011.003

General provisions

The regulations of PÜZIG of GSI - mbH apply in their valid version.

Welding Certificate

1182-CPD-1090-2.00178.GSIHal.2013.001

In compliance with EN 1090-1, Tab. B.1, the following has been stated:

This welding certificate
is valid in connection with the EC-Certificate in the field of CPD

Manufacturer	ZEKON Sp. z o.o. ul. Zajecza 29 PL 41-700 Ruda Slaska	
Essential manufacturing facility(ies)	ZEKON Sp. z o.o. ul. Zajecza 29, PL 41-700 Ruda Slaska	
Technical specification	EN 1090-2:2008+A1:2011	
Execution class(es)	EXC4 according to EN 1090-2:2008+A1:2011	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 121 - Submerged arc welding with solid wire electrode 135 - Metal active gas welding <small>(Continuation see back side)</small>	
Parent Material <small>(Grade / Standard)</small>	S235, S275, S355, S460, S690 according to EN 1090-2, table 2 and 3 Stainless steels according to EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Date of birth, Qualification)</small>	Sylwester Brzeczek, IWE	born on: 18.09.1970
Substitute <small>(Title, Surname, Name, Date of birth, Qualification)</small>	-	
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Begin of validity <small>(First issue date)</small>	28.06.2013	
Next surveillance date	07.07.2015	
Period of validity	This certificate remains valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions in the factory itself are not modified significantly.	
Remarks	see back	
Place and issue date	Halle (Saale), 28.06.2013 Kolodziej/EB	




Gurschke
head of certification body

certificate number: 1182-CPD-1090-2.00178.GSIHal.2013.001

Remarks:

The requirements for work tests are to be observed acc. to DIN EN 1090-2 / EN ISO 14555.
For Stainless steel grades (1.4301, 1.4307, 1.4541, 1.4401, 1.4404, 1.4571) the approval document Z-30.3-6 of DIBt must be observed.

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

141 - TIG gas tungsten arc welding

783 - Drawn arc stud welding with ceramic ferrule or shielding gas

General Terms

1. The regulations of the GSI mbH PÜZIG (testing, supervision, certification, in-spection and assessment rules) apply in their respective versions as amended.
2. This certificate may be reproduced or published for advertising or other pur-poses only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding coordinator;
 - c) introduction of new welding procedures, new basic materials and corre-sponding WPQR's (welding procedure qualification records);
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.

Distribution:

1. Applicant
2. File

